ORTEC, INC. SAFETY DATA SHEET

	RODUCT AND COMPANY IDENTIFICATION						
1.1	Product identifiers						
	Product name	Trimethylene carbonate					
		······					
	CAC Number	0450.00.4					
1 2	CAS Number Relevant identified uses of the substance or mixture	2453-03-4					
1.2	Relevant identified uses of the substance of mixture						
	Identified uses:	Manufacture of substances					
1.3	Supplier Information						
	Company Address	Ortec, Inc.					
		505 Gentry Memorial Highway					
		Easley, SC 29640					
		USA					
	Telephone Number	1-864-859-1471					
1.4	Emergency telephone number						
	Chemtrec 24 Hour Emergency Phone Number	1-800-424-9300					
	International:	1-703-527-3887					
2. H	AZARDS IDENTIFICATION						
2.1	Classification of the substance or mixture						
	GHS Classification in accordance with 29 CFR 1910	(OSHA HCS)					
Acut	ie toxicity, Oral (Category 4), H302						
Eye	Damage/Irritation (Category 2A), H319						
		_					
2.2	2.2 GHS Label elements, including precautionary statements						
	Pictogram(s)						
	•						
	Signal word	Warning					

Hazard statement(s)

H302	Harmful if swallowed.
H319	Causes serious eye irritation.

Precautionary statement(s)

P264	Wash hands thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P280	Wear protective gloves/protective clothing/eye protection/face
F 200	protection.
P301+ P312+P330	IF SWALLOWED: Call a POISON CENTER or doctor/physician
F 301 + F 312 + F 330	if you feel unwell. Rinse mouth.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes.
F 505 + F 551 + F 558	Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313	If eye irritation persists, Get medical advice/attention.
	Dispose of contents/container to an appropriate treatment and
P501	disposal facility in accordance with applicable laws and regulations,
	and product characteristics at time of disposal.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION / INFORMATION ON INGREDIENTS

3.1 Substances Synonyms Formula Molecular Weight CAS Number EC Number

1,3-Dioxan-2-one C₄H₆O₃ 102.03 g/mol 2453-03-4 Not available

Hazardous components

Component	Classification	Concentration	
Trimethylene carbonate	Acute Tox. Oral 4 (H302);	>99%	
	Eye Irrit. 2A (H319)		

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Wash off with soap and plenty of water. Consult a physician.

In case of eye contact

Immediately flush with plenty of water for at least 15 minutes, keeping eyelids open. If easy to do, remove contact lenses. Get medical attention.

If swallowed

Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described on the labeling, see section 2.2

4.3 Indication of any immediate medical attention and special treatment needed No data available

No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

- 5.2 Special hazards arising from the substance or mixture
 - Carbon oxides

5.3 Advice for firefighters

Wear self contained breathing apparatus for fire fighting if necessary.

5.4 Further information No data available

6. ACCIDENTAL RELEASE MEASURES

- 6.1 Personal precautions, protective equipment and emergency procedures
 Avoid contact with eyes, skin, and clothing.
 Use personal protective equipment. Avoid dust formation.
 Avoid breathing vapors, mist or gas.
 Ensure adequate ventilation. Avoid breathing dust.
 For personal protection see section 8.
- 6.2 Environmental precautions Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up Pick up and arrange for disposal without creating dust. Sweep up and shovel.

Page 2 of 5

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid contact with skin and eyes. Avoid formation of dust and aerosols. Avoid inhalation of vapor or mist. Provide appropriate exhaust ventilation at places where dust is formed. Do not eat, drink or smoke in areas where material is stored or handled. For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities Keep container tightly closed in a dry and well-ventilated place. Store in a cool place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practices.

Wash hands before breaks and at the end of workday.

Provide readily accessible eye wash stations and safety showers.

Personal protective equipment

Eye/face protection

Safety glasses with side-shields. Use equipment for eye protection tested

and approved under appropriate government standards such as NIOSH (US).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Body Protection

The type of protective equipment must be selected according to the concentration and amount of the substance at the specific workplace.

Respiratory protection

Wear appropriate respirator when ventilation is inadequate. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US).

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties 9.1 a) Appearance White solid b) Odor No data available Odor Threshold No data available c) d) pН No data available Melting point/freezing point 42 - 44°C (108 - 111°F) e) No data available f) Initial boiling point and boiling range 110°C (230°F) g) Flash point Evaporation rate No data available h) Flammability (solid, gas) No data available i) Upper/lower flammability or explosive limits No data available i) k) Vapor pressure No data available I) Vapor density No data available

- n) Solubility(ies)
- o) Partition coefficient: n-octanol/water
- p) Auto-ignition temperature
- q) Decomposition temperature
- r) Viscosity
- 9.2 Other safety information No data available

10. STABILITY AND REACTIVITY

10.1 Reactivity

- No data available **10.2 Chemical stability** Stable under recommended storage conditions.
- **10.3 Possibility of hazardous reactions** No data available
- **10.4 Conditions to avoid** No data available

10.5 Incompatible materials Strong oxidizing agents

 10.6
 Hazardous decomposition products

 No data available

In the event of fire: see section 5.

11. TOXICOLOGICAL INFORMATION

11.19		JGICAL INFORMATION			
11.1	Routes	of Exposure			
	No data available				
11.2	Information on toxicological effects				
	Acute toxicity				
	No data available for oral, inhalation, or dermal acute toxicity				
		rosion/irritation			
		available			
	Serious eye damage/eye irritation				
	No data available				
	Chronic toxicity				
	Respiratory or skin sensitization				
	No data available				
	Mutagenicity				
	No data available				
	Carcinogenicity				
	IARC:	No component of this product present at levels greater than or equal to 0.1% is			
		identified as probable, possible or confirmed human carcinogen by IARC.			
	NTP:	No component of this product present at levels greater than or equal to 0.1% is			
		identified as a known or anticipated carcinogen by NTP.			
	OSHA:	No component of this product present at levels greater than or equal to 0.1% is			
		identified as a carcinogen or potential carcinogen by OSHA.			
	Reproductive toxicity				
	No data available Specific target organ toxicity - single exposure				
	-	available			
		target organ toxicity - repeated exposure			
	-	available			
	Aspirati	on hazard			
	•	available			
	Addition	al Information			
	No data	available			
	To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly				
	investig	ated.			

No data available No data available

12. ECOLOGICAL INFORMATION

- 12.1 Toxicity
 - No data available
- 12.2 Persistence and degradability No data available
- **12.3 Bioaccumulative potential** No data available
- **12.4 Mobility in soil** No data available
- 12.5 Results of PBT and vPvB assessment No data available
- **12.6 Other adverse effects** No data available

13. DISPOSAL CONSIDERATIONS

13.1 Waste disposal

Product

Dispose of in a RCRA-licensed facility. Do not discharge into drains/surface waters/groundwater. Dispose of in accordance with national, state and local regulations. **Container or contaminated packaging** Empty containers may still contain hazardous residue. Dispose of as unused product in a licensed facility.

14. TRANSPORT INFORMATION

DOT (US) - Land Transport Not classified as a dangerous good under transport regulations IMDG - Sea Transport Not classified as a dangerous good under transport regulations IATA- Air Transport Not classified as a dangerous good under transport regulations Special Precautions None assigned

15. REGULATORY INFORMATION

SARA 302 Components

No chemicals in this material are subject to the reporting requirements of SARA Title, III, Section 302. SARA 313 Components

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SARA 311/312 Hazards

Acute Health Hazard

16. OTHER INFORMATION

Further information

The information herein is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of knowledge and is only applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product or fitness of use. Final determination of suitability of any material is the sole responsibility of the user. Ortec, Inc. shall not be held liable for any damage resulting from handling or from contact with the above product.

Prepared by: Ortec, Inc., EHS&S Department

Issue Date: 6/8/2015